



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	455	9536T 4	CRANKSHAFT ASSEMBLY	1		2,3
2	30	67923	BALL BEARING (LOWER)	1		2
3	53	67446	RETAINING RING	1		2
4	43	14513A 3	DRIVE GEAR	1		2
5	10	854812	SCREW	2		2
6	11	854811	NUT	2		2
7		54196A 6	CARRIER ASSEMBLY	1		2
8		65800	SEAL	1		2,4
9	39	67377	RING-SEALING	7		2
10	31	16756A 6	ROLLER BEARING	2		2
11		NSS	BEARING	2		5
12	785	9738A 9	PISTON	3	(STARBOARD-STANDARD)	2
12	785	9738A10	PISTON	AR	(STARBOARD-.015 O.S.)	6
12	785	9737A 9	PISTON	3	(PORT-STANDARD)	2
12	785	9737A10	PISTON	AR	(PORT-.015 O.S.)	6
13	39	822321A12	PISTON RING	1	(STD.)	2
13	39	822321A 1	PISTON RING	2	(.015 O.S.)	
14	40	52035	LOCK RING	12		2
15		NSS	PISTON PIN	6		5
16	644	818141A 2	CONNECTING ROD ASSEMBLY	6		2
17	10	76349 1	SCREW (5/16-24 X 7/8)	12		2
18	12	812876	WASHER	12		2
19	31	17514A 2	ROLLER BEARING ASSEMBLY	6		2
20	29	822553	NEEDLE BEARING-PISTON EN	174		2
-	27	815791A92	ENGINE GASKET SET	1		
-		823434T97	POWERHEAD	1	(150)	
-		812817T97	POWERHEAD	1	(175)	
-		813043T97	POWERHEAD	1	(200)	